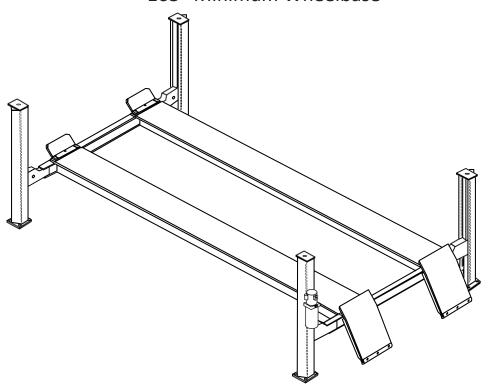


# SM30/RFL25 Parts Breakdown

SM30 Capacity 30,000 lbs. (15,000 lbs. per axle)
235"/271"/308" Wheelbases
140" Minimum Wheelbase
RFL25 Capacity 25,000 lbs. (12,500 lbs. per axle)
163" Minimum Wheelbase



**IMPORTANT:** When ordering parts or requesting service always give exact model and power unit serial number. Model number is shown on nameplate attached to latch release valve. Power unit serial number is located on side of power unit.

## **OWNERS RECORD**

Complete information at right and keep in a safe place.

Date Installed \_\_\_\_\_

Installed in Bay #

Power Unit Serial #\_\_\_\_

Power Unit Model #

Lift Serial #\_\_\_\_\_

Lift Model #

CO12076.1

NOTE: For replacement parts -See your nearest Rotary Parts Distributor.

PB2-3-12-4 Rev. M 11/11/2022

A

S

B

R

E

A

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D

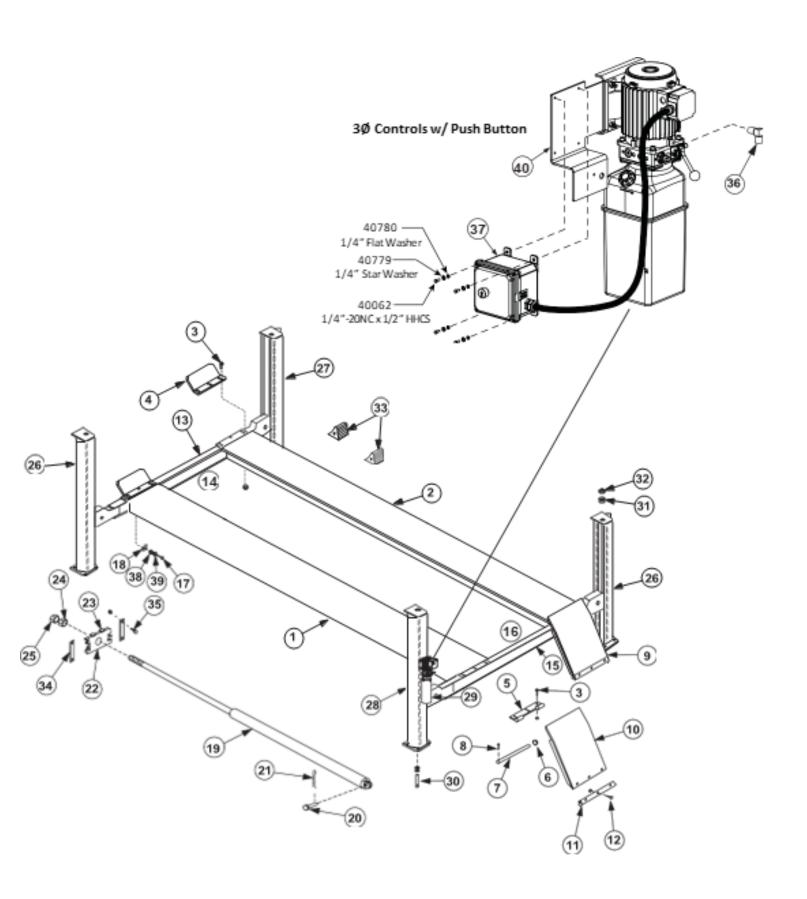
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\*PLP20302



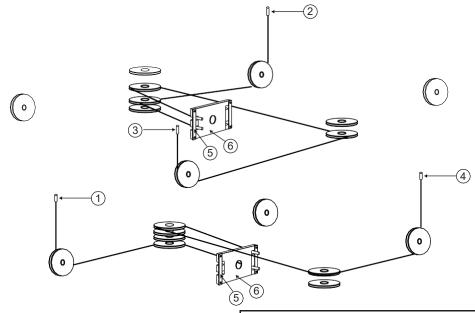
## SM30/RFL25 COMPONENTS

| Item No. | Description  | Part No.                |           |         |            |
|----------|--|-------------------------|-----------|---------|------------|
|          |  | SM30S                   | SM30L     | SM30EL  | RFL25      |
| 1        | Left Hand Runway Asm (Includes: cylinder; cables; sheaves) | S110363                 | S110362   | S110361 | *S110364   |
| 2        | Right Hand Runway Asm                                      | S110213                 | S110211   | S110209 | *S110215   |
|          | 5/8" -11NC x 2 1/2" HHCS (High Strength)                   | 40344                   |           |         |            |
| 3        | 5/8" -11NC McClean-Fogg Nut                                |                         | 40        | 360     |            |
| 4        | Wheel Stop   |                         | FC5       | 780-6   |            |
| 5        | Hinge Weld   |                         | FC5       | 780-4   |            |
| 6        | 5/8" Pushnut Fastener                                      |                         | FC5       | 179-4   |            |
| 7        | Hinge Pin  |                         | FC52      | 225-39  |            |
| 8        | 5/32" x 1" Cotter Pin                                      |                         | 41        | .202    |            |
| 9        | Ramp/Chock Assembly  |                         | FC5780-3  |         | *FC5781-7  |
| 10       | Ramp/Chock Weldment  |                         | FC5225-36 |         | *FC5254-14 |
| 11       | Plastic Slide  |                         | FC1       | 34-33   |            |
|          | #10-24NC x 3/4" Lg. PNHDMS                                 |                         | 40        | 0030    |            |
| 12       | #10-24NC Hex Nut   |                         | 40        | 0630    |            |
| 13       | Front Yoke Weld  |                         | S120819   |         | *S120847   |
| 14       | Front Yoke Assembly (Includes latches)                     |                         | S110359   |         | *S110365   |
| 15       | Rear Yoke Weld   |                         | S120820   |         | *S120848   |
| 16       | Rear Yoke Assembly (Includes latches)                      |                         | S110360   |         | *S110366   |
| 17       | 3/4"-10NC x 2" Lg. HHCS (Grade 8 min.)                     | 40426                   |           | 1       |            |
| 18       | Plastic Shim   | FJ716-6                 |           |         |            |
| 19       | Hydraulic Cylinder   | FC5761                  |           |         |            |
| 20       | Clevis Pin   | FC5701                  |           |         |            |
| 21       | 3/16" x 3" Cotter Pin                                      | 41253                   |           |         |            |
| 22       | Cable Pull Bar   | \$110520                |           |         |            |
| 23       | Glide  | \$110520<br>\$121263    |           |         |            |
| 24       | 1 3/4" - 5NC Heavy Hex Nut                                 | 40777                   |           |         |            |
| 25       | 1 3/4" - 5NC Heavy Hex Jam Nut                             | 40777                   |           |         |            |
| 26       | Right Hand Column  |                         |           |         |            |
| 27       | Left Hand Column   | FC5455-1<br>FC5454-1    |           |         |            |
| 28       | Power Unit Column  |                         |           |         |            |
|          | 1Ø Power Unit  | FC5456<br>**P1028/P3028 |           |         |            |
| 29       | 3Ø Power Unit  |                         |           |         |            |
| 30       | Anchor Bolt  | **P1082/P3082<br>FJ7386 |           |         |            |
| 31       | 1 1/8"-7NC Hex Nut   | 40769                   |           |         |            |
| 32       | 1 1/8"-7NC Hex Jam Nut                                     | 40769                   |           |         |            |
| 33       | Rear Wheel Chock   | 40770<br>FC337          |           |         |            |
| 34       | Retainer Bar   | FC337<br>FC5225-72      |           |         |            |
| 35       | 1/4"-20NC x 2 1/2" Lg. HHCS and Lock Nut                   | 4 Reg'd.                |           |         |            |
| 36       | Elbow  | 4 Keq a. P1028-4        |           |         |            |
| 37       | Adapter Plate  | F1020-4<br>FA132-2      |           |         |            |
| 38       | 5x.8x8mm FHMS  | 4 Req'd                 |           |         |            |
| 39       | #8-32 NC x1/2"LG   | 4 Req'd                 |           |         |            |
| 40       | Control Box 3 PH.  | 4 Keq a<br>FA7163       |           |         |            |
| 41       | 3/4" Flat Washer   | 40123                   |           |         |            |
| 42       | 3/4 Lock Washer  |                         |           |         |            |
| 43       | 3Ø Control Box w/ Push Button                              | 4100<br>***FA9147       |           |         |            |
|          |  |                         |           |         |            |
| 44       | 3∅ Box Mounting Bracket                                    | FA9155-1                |           |         |            |

\*Indicates RFL25 parts.

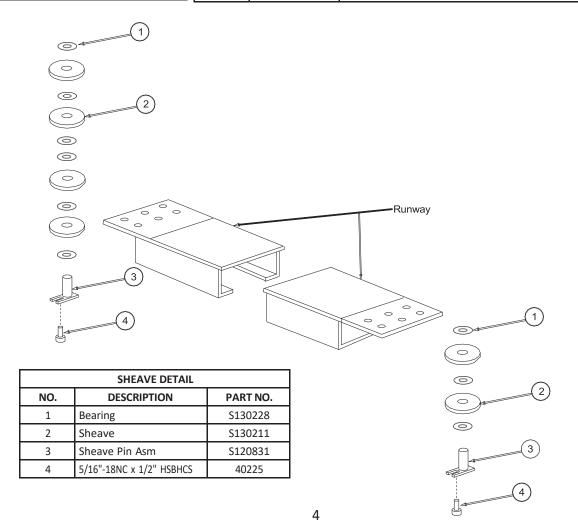
<sup>\*\*</sup>Two different power units were used. Please verify your exact model number before ordering replacement parts.

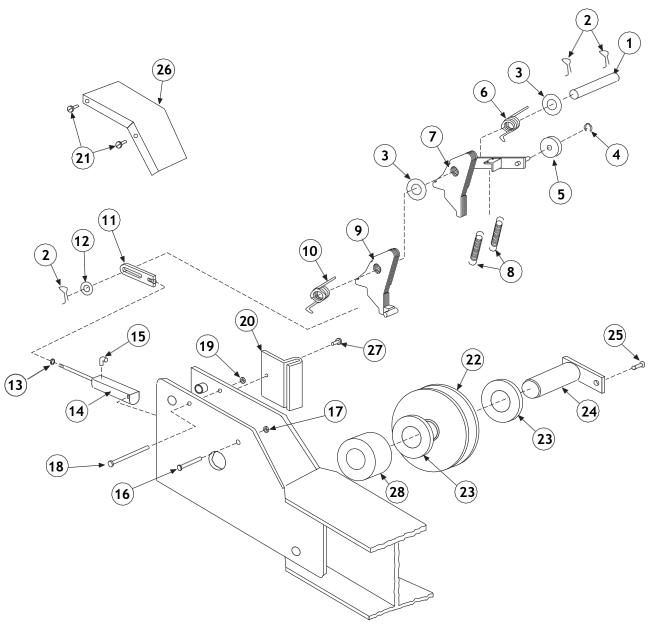
<sup>\*\*\*</sup>FA7366 Drum Switch had also been used.



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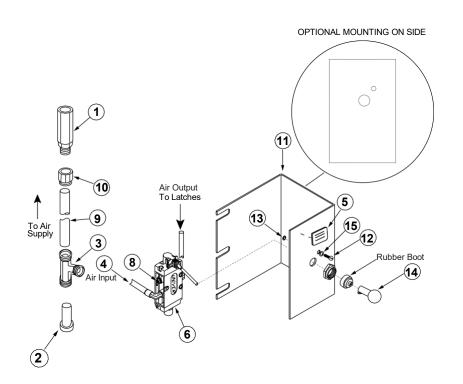
| CABLE ROPING DETAIL |                   |           |         |         |         |
|---------------------|-------------------|-----------|---------|---------|---------|
| NO.                 | DESCRIPTION       | PART NO.  |         |         |         |
|                     |                   | SM30S     | SM30L   | SM30EL  | RFL25   |
| 1                   | Left Front Cable  | S130214   | S130218 | S130222 | S130224 |
| 2                   | Right Front Cable | S130215   | S130219 | S130223 | S130225 |
| 3                   | Left Rear Cable   | S130216   | S130220 | S130220 | S130226 |
| 4                   | Right Rear Cable  | S130217   | S130221 | S130221 | S130227 |
| 5                   | Pull Bar Hold     | FC5225-72 |         |         |         |
| 6                   | Cable Pull bar    | S110520   |         |         |         |



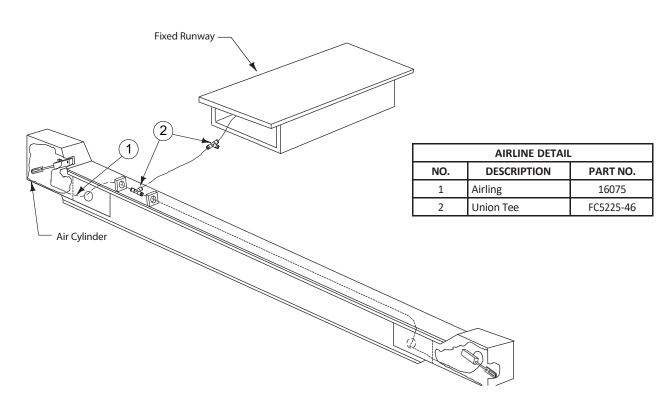


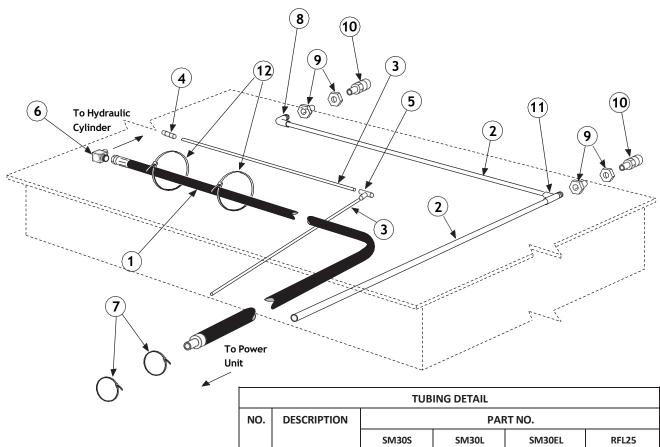
| YOKE END DETAIL |                           |              |  |  |
|-----------------|---------------------------|--------------|--|--|
| NO.             | DESCRIPTION               | PART NO.     |  |  |
| 1               | Latch Shaft               | S130235      |  |  |
| 2               | 1/8" x 1 1/4" Cotter Pin  | 41201        |  |  |
| 3               | Bearing                   | FC5301-98    |  |  |
| 4               | Klip Ring for 3/8" Shaft  | 41410        |  |  |
| 5               | Slack Cable Roller        | FC5224-65    |  |  |
| 6               | Left Hand Torsion Spring  | S120562      |  |  |
| 7               | Slack Cable Locking Latch | LH FC5224-71 |  |  |
|                 |                           | RH FC5224-70 |  |  |
| 8               | Extension Spring          | FC522-25     |  |  |
| 9               | Locking Latch             | LH FC5763    |  |  |
|                 |                           | RH FC5762    |  |  |
| 10              | Right Hand Torsion Spring | S120563      |  |  |
| 11              | Slotted Bracket           | FC5224-35    |  |  |
| 12              | 3/8" Cut Washer           | 40820        |  |  |
| 13              | 1/4"-28NF Hex Jam Nut     | 40622        |  |  |
| 14              | Air Cylinder              | FC5706-6     |  |  |

|     | YOKE END DETAIL                 |           |  |  |  |
|-----|---------------------------------|-----------|--|--|--|
| NO. | DESCRIPTION                     | PART NO.  |  |  |  |
| 15  | Elbow                           | FC5224-39 |  |  |  |
| 16  | 1/4"-20NC x 1 1/2" Lg. Bolt     | 2 req'd   |  |  |  |
| 17  | 1/4"-20NC Nylon Insert Lock Nut | 2 req'd   |  |  |  |
| 18  | 1/4"-20NC Hex CS x 4 1/2" Lg.   | 40116     |  |  |  |
| 19  | 1/4"-20NC Hex Jam Nut           | 40640     |  |  |  |
| 20  | Plastic Slider                  | FC5301-97 |  |  |  |
| 21  | Pinetree Retainer               | S130347   |  |  |  |
| 22  | Sheave                          | S130211   |  |  |  |
| 23  | Bearing                         | S130229   |  |  |  |
| 24  | Sheave Pin Asm                  | S120828   |  |  |  |
| 25  | 5/16"-18NC HSBHCS x 1/2" Lg.    | 40225     |  |  |  |
| 26  | Yoke End Cover                  | FC5224-30 |  |  |  |
| 27  | 1/4"-20NC HHTS x 1/2" Lg.       | 40067     |  |  |  |
| 28  | Sheave Spacer                   | S130210   |  |  |  |

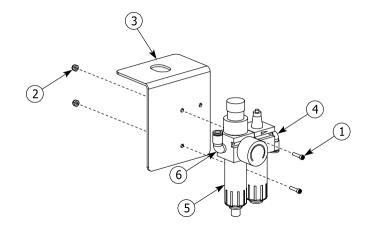


| AIR LOCK RELEASE VALVE DETAIL |                        |           |  |  |
|-------------------------------|------------------------|-----------|--|--|
| NO.                           | DESCRIPTION            | PART NO.  |  |  |
| 1                             | Valve                  | FA3134-12 |  |  |
| 2                             | 3/8" Plug              | FA2230-16 |  |  |
| 3                             | Union Tee              | FA2242-1  |  |  |
| 4                             | 1/4" Tubing (50' roll) | FA2230-2  |  |  |
| 5                             | Nameplate              | NP280     |  |  |
| 6                             | Control Asm            | T140073   |  |  |
| 7                             | Elbow                  | FC5341-90 |  |  |
| 8                             | Filter/Muffler         | T140075   |  |  |
| 9                             | 3/8" Tubing (40' roll) | FA2230-15 |  |  |
| 10                            | Female Connector       | FA3134-13 |  |  |
| 11                            | Air Valve Bracket      | S120457   |  |  |
| 12                            | #8-32NC x 1 1/2" Screw | 40007     |  |  |
| 13                            | #8-32 Nut              | 40637     |  |  |
| 14                            | Handle                 | T140119   |  |  |
| 15                            | #8 Flat Washer         | 40788     |  |  |





| TUBING DETAIL |                  |           |          |          |       |
|---------------|------------------|-----------|----------|----------|-------|
| NO.           | DESCRIPTION      | PART NO.  |          |          |       |
|               |                  | SM30S     | SM30L    | SM30EL   | RFL25 |
| 1             | Hose             | FC5225-16 | FC5426-4 | FC5427-4 | FC619 |
| 2             | Long Runway Tube | 16080     | 16080    | 16080    | 16080 |
| 3             | Main Tube        | FA2230-2  |          |          |       |
| 4             | Union            | FC5225-98 |          |          |       |
| 5             | Union Tee        | FC5225-46 |          |          |       |
| 6             | Elbow Adapter    | FJ7224    |          |          |       |
| 7             | Cable Tie        | FJ7108-5  |          |          |       |
| 8             | Male Elbow       | FC147-7   |          |          |       |
| 9             | Connector        | FC147-1   |          |          |       |
| 10            | Coupler          | FC147-15  |          |          |       |
| 11            | Male Run Tee     | FC147-3   |          |          |       |
| 12            | Wire Tie         | FC5225-26 |          |          |       |



| FRL DETAIL |                             |          |  |  |
|------------|-----------------------------|----------|--|--|
| NO.        | DESCRIPTION                 | PART NO. |  |  |
| 1          | M4-12 Hex SHCS              | 41705    |  |  |
| 2          | M4 Nylon Lock Nut           | 41558    |  |  |
| 3          | Adapter Bracket             | S120674  |  |  |
| 4          | Elbow                       | FC147-7  |  |  |
| 5          | Filter/Regulator/Lubricator | S130080  |  |  |
| 6          | Elbow                       | FC147-7  |  |  |

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